

Technical Data Sheet



ALCOLOR PA A RD5013-15

Base Polymer	Polyamide 6
Colour	red, similar to RAL 3020
Thermal Stability Colourant	280 °C max.
Light Fastness Colourant	blue woolscale 7
For use in	Polyamide
Special Features	free from cadmium, lead and diarylide pigments, dust-free, high dispersibility, high additive content
Market Segment	electrical and electronic, Furniture, building and construction, sport and leisure, Automotive
Application Area	injection moulded parts, blow moulded parts, extruded parts

Dosage	5,0 % extrusion 5,0 % injection moulding dependant on wall thickness and required colour intensity
Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content
Processing Injection Moulding	melt temperature 250-290 °C mould temperature 40-80 °C
Storage	dry, protected from light